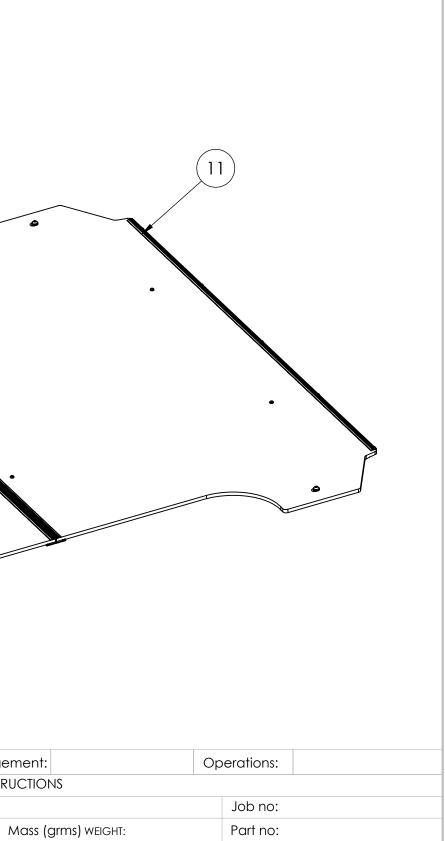
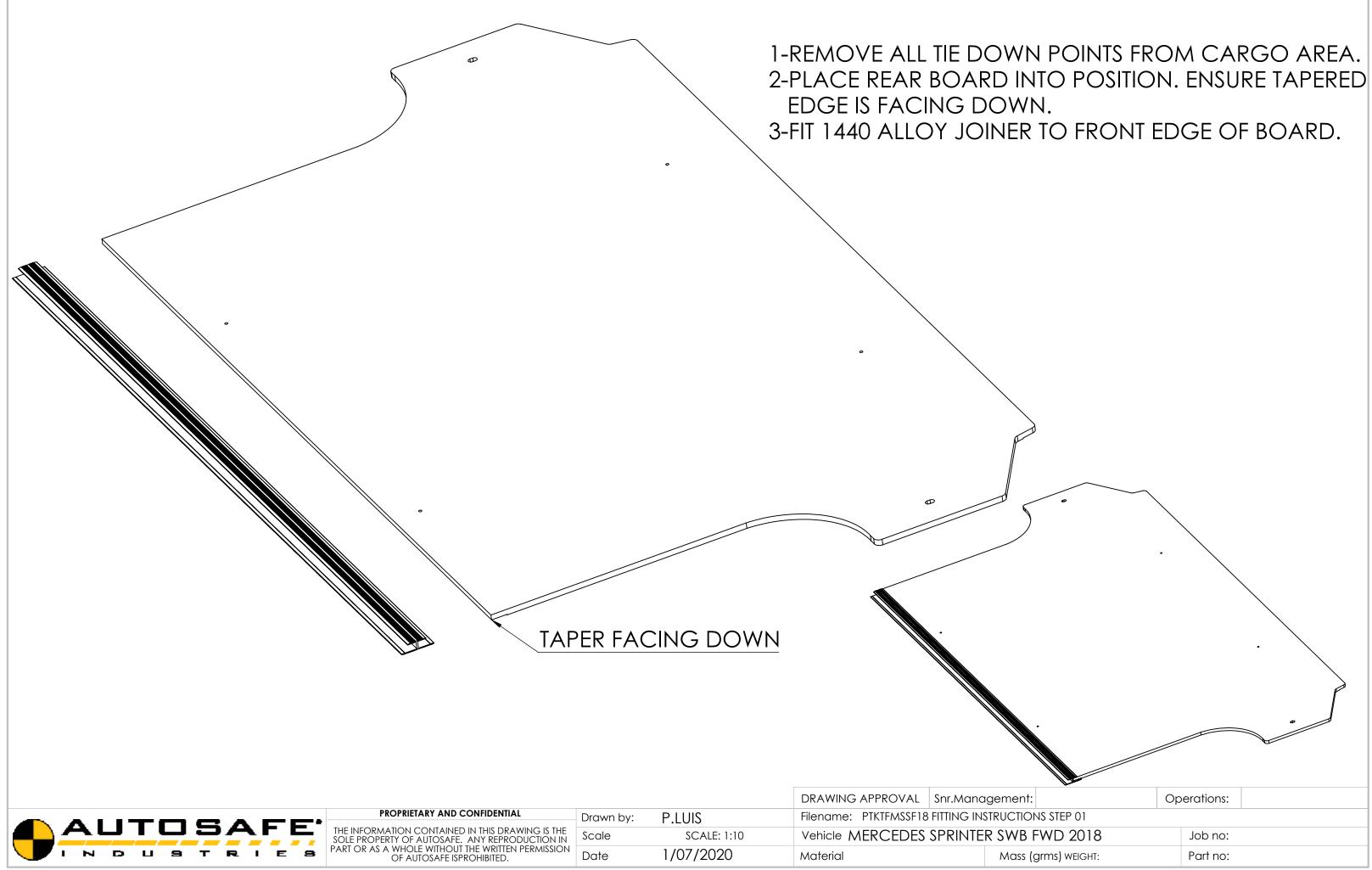
	JTOSAFE	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF AUTOSAFE. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF AUTOSAFE ISPROHIBITED.	Drawn by: Scale Date	P.LUIS SCALE: 1:20 1/07/2020	0       6         0       0         DRAWING APPROVAL       S         Filename:       PTKTFMSSF18 FI         Vehicle       Material	nr.Management TTING INSTRUCTIC Mass
12	SCREW #10G X 1/2	9 4				•
11	1430 CAP ALLOY	1		(3) $(2)$		
10	1045 CAP ALLOY	1			(1)	
	SCREW #8g 16X32	8				
8	M8X 60 DOME HEAD BOLT	6				
7	M8 WASHER MEDIUM	6				
6	16X25MM SPACER	6				
5	PTKTFMSSF18-003	1				
4	1740 JOINER FLOOR ALLOY	1				
3	PTKTFMSSF18-002	1				
2	1404 JOINER FLOOR ALLOY	1				
1	PTKTFMSSF18-001	1				
ITEM NO.	PART NUMBER	QTY.				





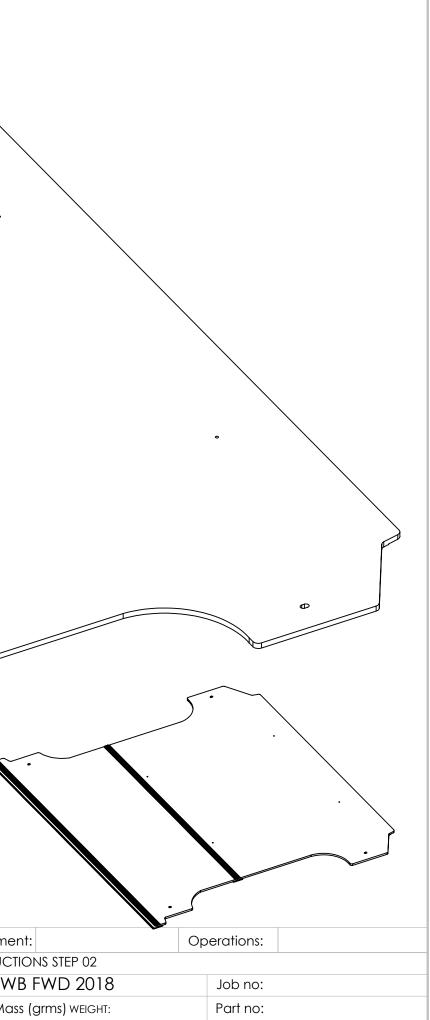
1-PLACE MIDDLE BOARD INTO POSTION AND SLIDE INTO 1404 JOINER. ENSURE TAPER IS FACING DOWN.
2-FIT 1740 JOINER ALLOY TO FRONT OF MIDDLE BOARD.

Φ

Φ

TAPER FACING DOWN

					DRAWING APPROVAL Snr.Mana	geme
		PROPRIETARY AND CONFIDENTIAL	Drawn by:	P.LUIS	Filename: PTKTFMSSF18 FITTING IN	STRUCT
AUTOSAFE	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF AUTOSAFE. ANY REPRODUCTION IN	Scale	SCALE: 1:20	Vehicle MERCEDES SPRINTE	ER SW	
	<b>INDUSTRIES</b>	PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF AUTOSAFE ISPROHIBITED.	Date	1/07/2020	Material	Mas



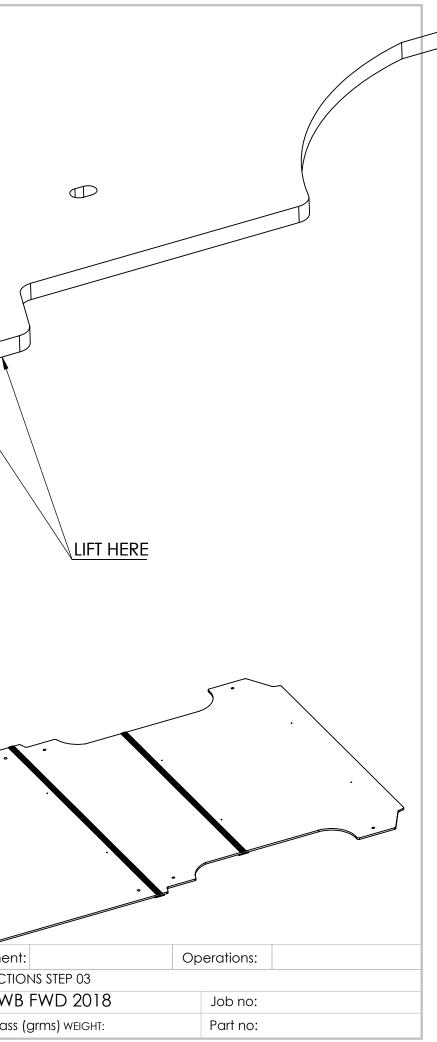
1-PLACE FRONT BOARD INTO VEHICLE BY SITTING REAR EDGE ON TOP OF 1740 JOINER.
2-LIFT FRONT EDGE OF MIDDLE PANEL AND 1740 JOINER UNTIL FRONT PANEL FALLS INTO JOINER.
3-LOWER JOINED PANELS TOGETHER INTO POSTION

DRAWING A	PPROVAL	Snr.Management:

 $\bigcirc$ 

ON TOP OF JOINER

																0
				_	_					PROPRIETARY AND CONFIDENTIAL	Drawn by:	P.LUIS	Filename:	PTKTFMSSF18	FITTING INS	STRUCTI
					=		<b>_</b>			SOLE PROPERTY OF AUTOSAFE. ANY REPRODUCTION IN		SCALE: 1:20	Vehicle /	MERCEDES	SPRINTE	ER SW
	N	D	U	9	т	R	I	E	8	PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF AUTOSAFE ISPROHIBITED.	Date	1/07/2020	Material			Mass



ITEM NO.	PART NUMBER	QTY.
6	16X25MM SPACER	6
7	TIE DOWN	6
8	M8 WASHER MEDIUM	6
9	M8X60 DOME HEAD BOLT	6

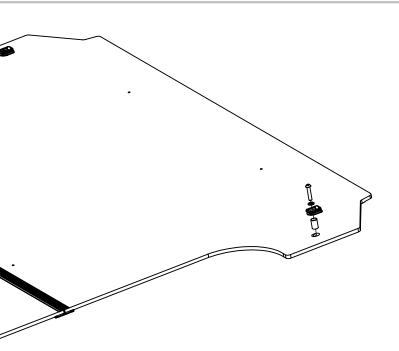
9

8

0

1-ALIGN ALL BOARDS WITH HOLES IN FLOOR AND WITH EACH OTHER. 2-SECURE BOARDS USING 16X25 SPACER, ORIGINAL TIE POINT, M8 WASHER AND M8X60 DOME HEAD BOLT.

					DRAWING APPROVAL Snr.N	1anagemer
		PROPRIETARY AND CONFIDENTIAL	Drawn by:	P.LUIS	Filename: PTKTFMSSF18 FITTING	G INSTRUCTI
AUTOSAFE'		SOLE PROPERTY OF AUTOSAFE. ANY REPRODUCTION IN	Scale	SCALE: 1:20	Vehicle MERCEDES SPRI	NTER SW
		PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF AUTOSAFE ISPROHIBITED.	Date	1/07/2020	Material	Mass



ent:		Operations:					
CTION	TIONS STEP 04						
NB F	WD	Job no:					
ass (gr	rms) weight:	Part no:					

