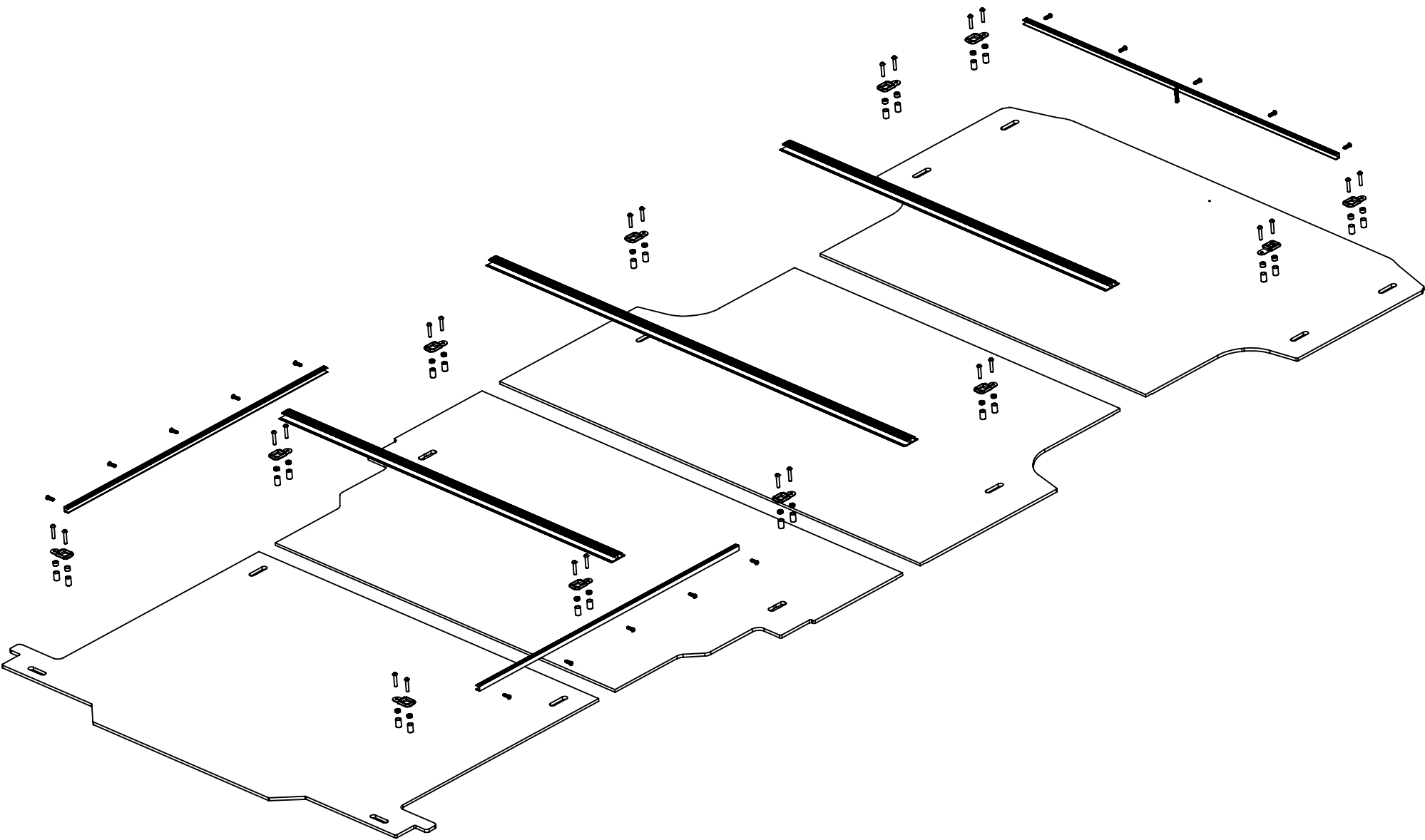
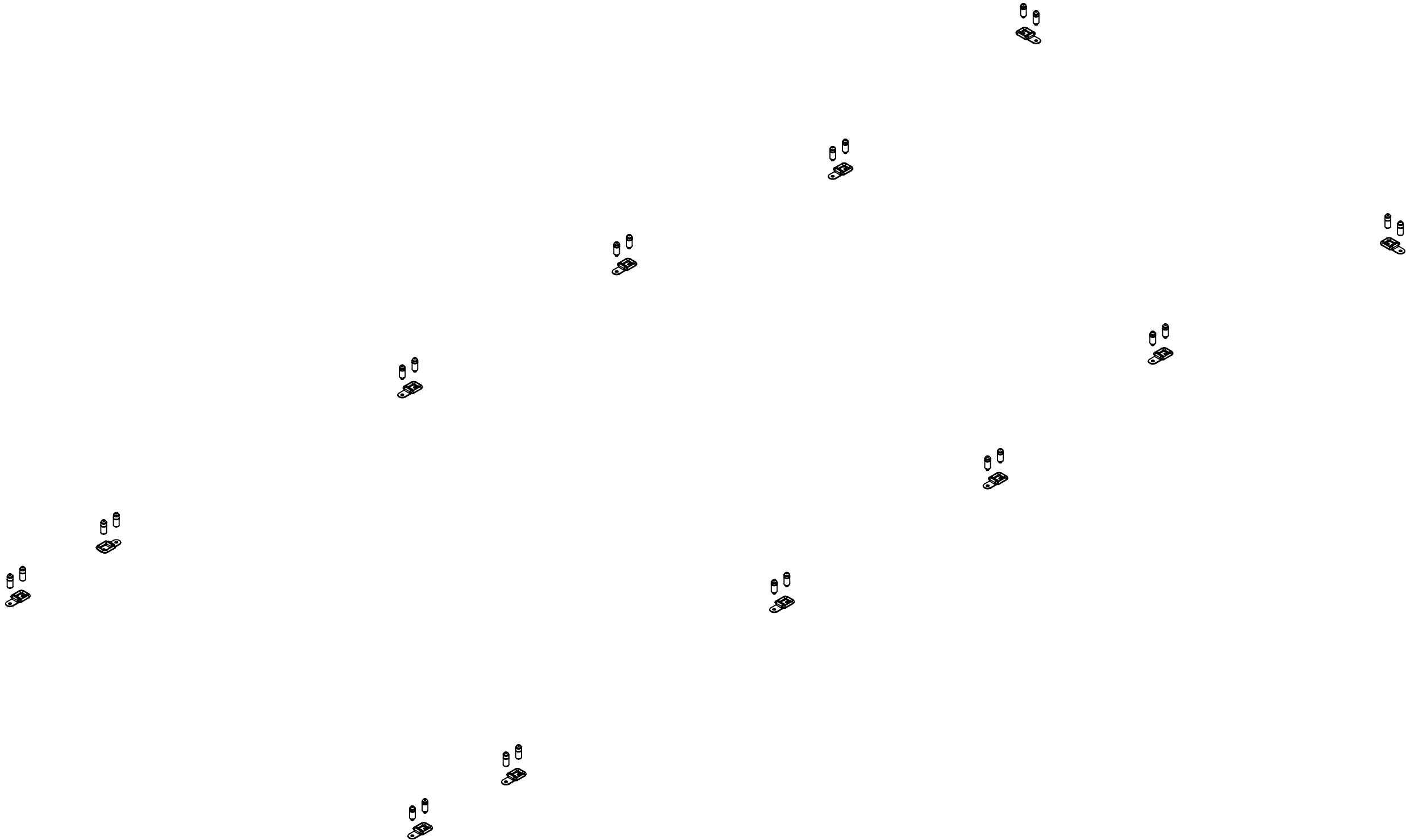


ITEM NO.	PART NUMBER	QTY.
1	PTKTFVWCL18DS-001	1
2	PTKTFVWCL18DS-003	1
3	PTKTFVWCL18DS-004	1
4	PTKTFVWCL18DS-002	1
5	STEP CAP 1090	2
6	STEP CAP 1315	1
7	JOINER 1370	1
8	JOINER 1770	1
9	JOINER 1398	1
10	14-14x1" Self-Tappers	15
11	TIE DOWN	12
12	M8 x 60 SCREWS - 60N	24
13	14gx1&3/4" Self-Tappers	1
14	16 x 25mm spacer	24
15	16 x 10mm spacer	8
16	16 x 6mm spacer	16



1-REMOVE ALL FACTORY TIE POINTS AND BOLTS FROM CARGO AREA.



PROPRIETARY AND CONFIDENTIAL

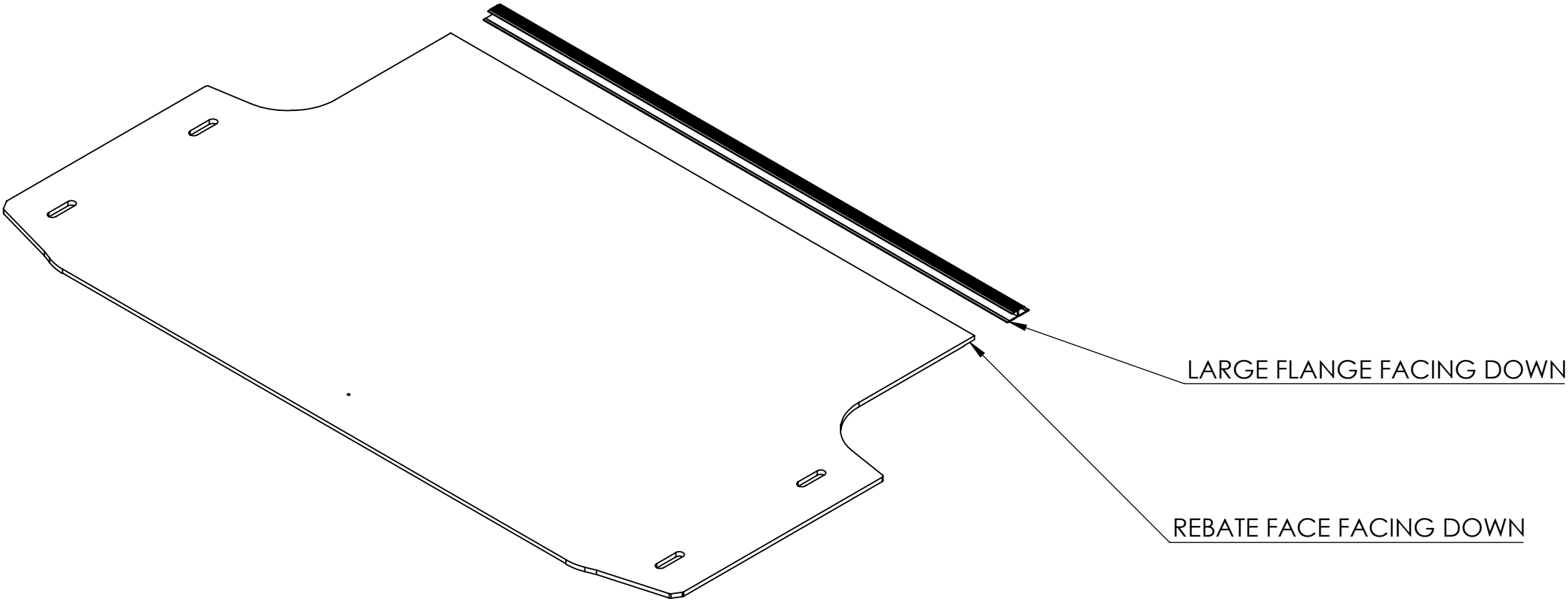
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Drawn by: P.LUIS
Scale SCALE: 1:50
Date 3/03/2022

DRAWING APPROVAL	Snr.Management:		Operations:	
Filename: PTKTFVWCL18DS FITTING INSTRUCTIONS				
Vehicle VW CRAFTER LWB 2018			Job no:	
Material NON SLIP BLACK		Color		Part no:

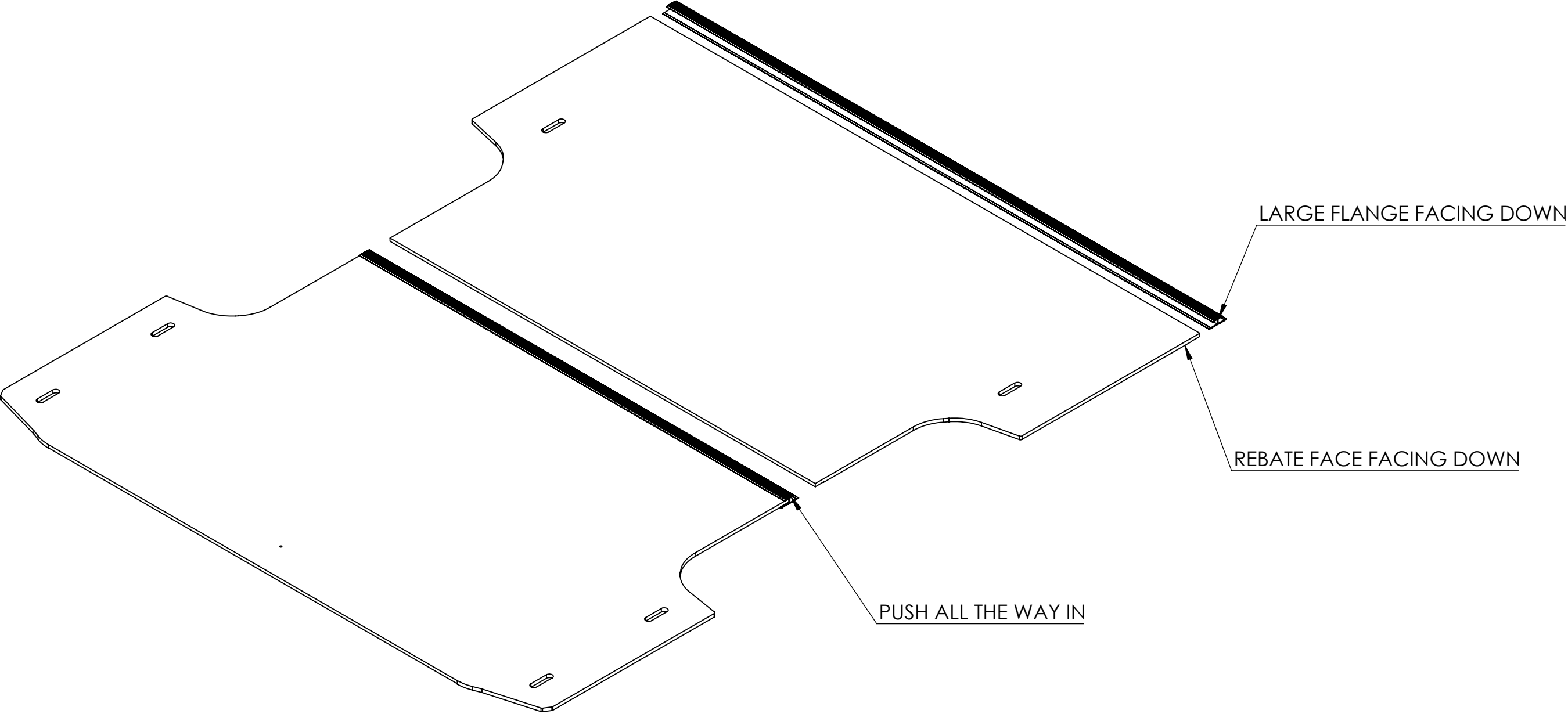
2-FIT 1370 12MM JOINER ALLOY TO REAR BOARD ENSURING
LARGE FLANGE OF JOINER IS AGAINST REBATE IN BOARD.

3-PLACE REAR BOARD INTO REAR OF VEHICLE. ENSURE LARGE
FLANGE IS FACING DOWN.



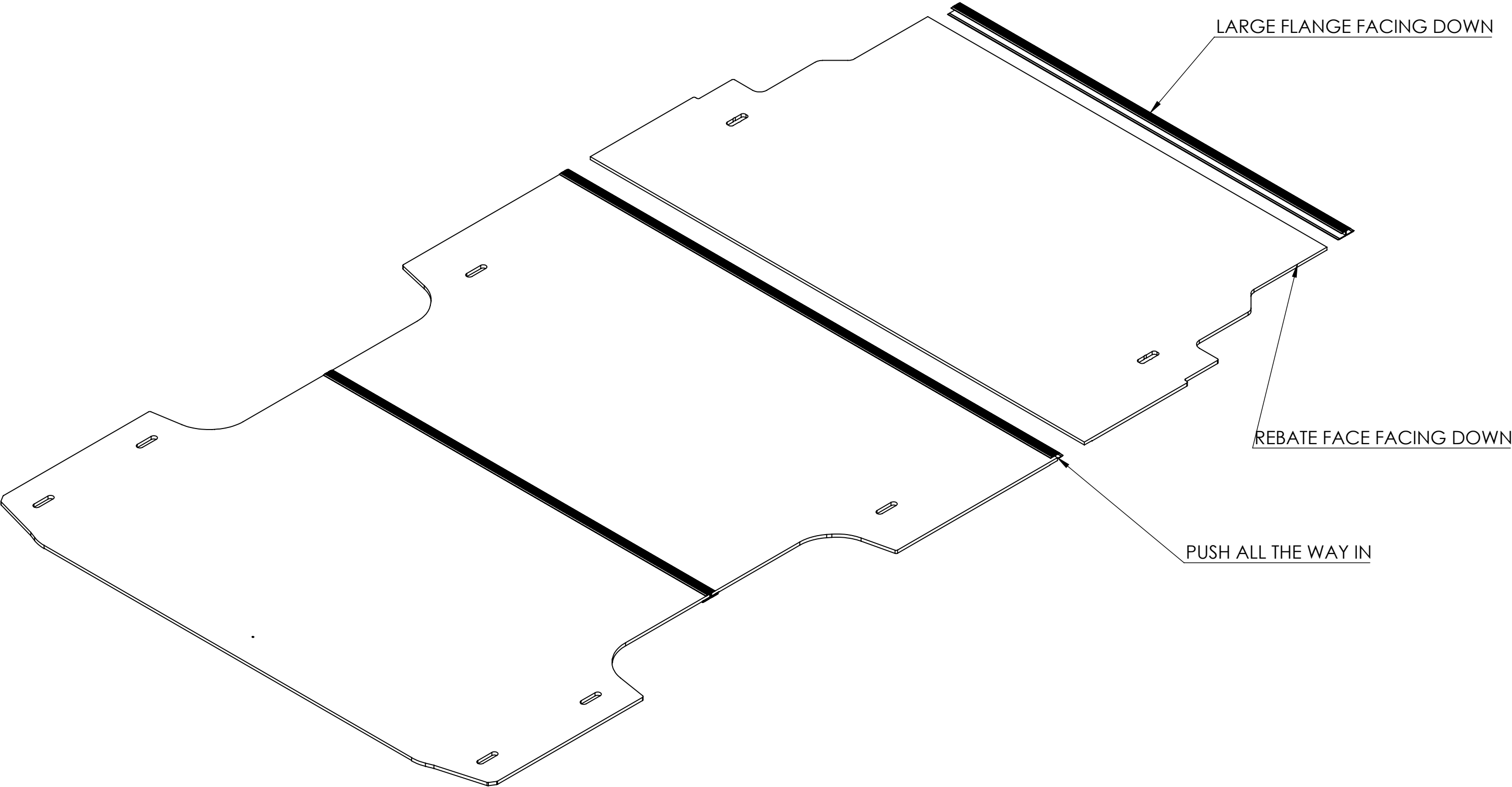
4-FIT 1770 12M JOINER TO MIDDLE REAR BOARD.

5-PLACE MIDDLE REAR BOARD INTO VEHICLE ENSURING
CORRECT MATING WITH 1370 JOINER.



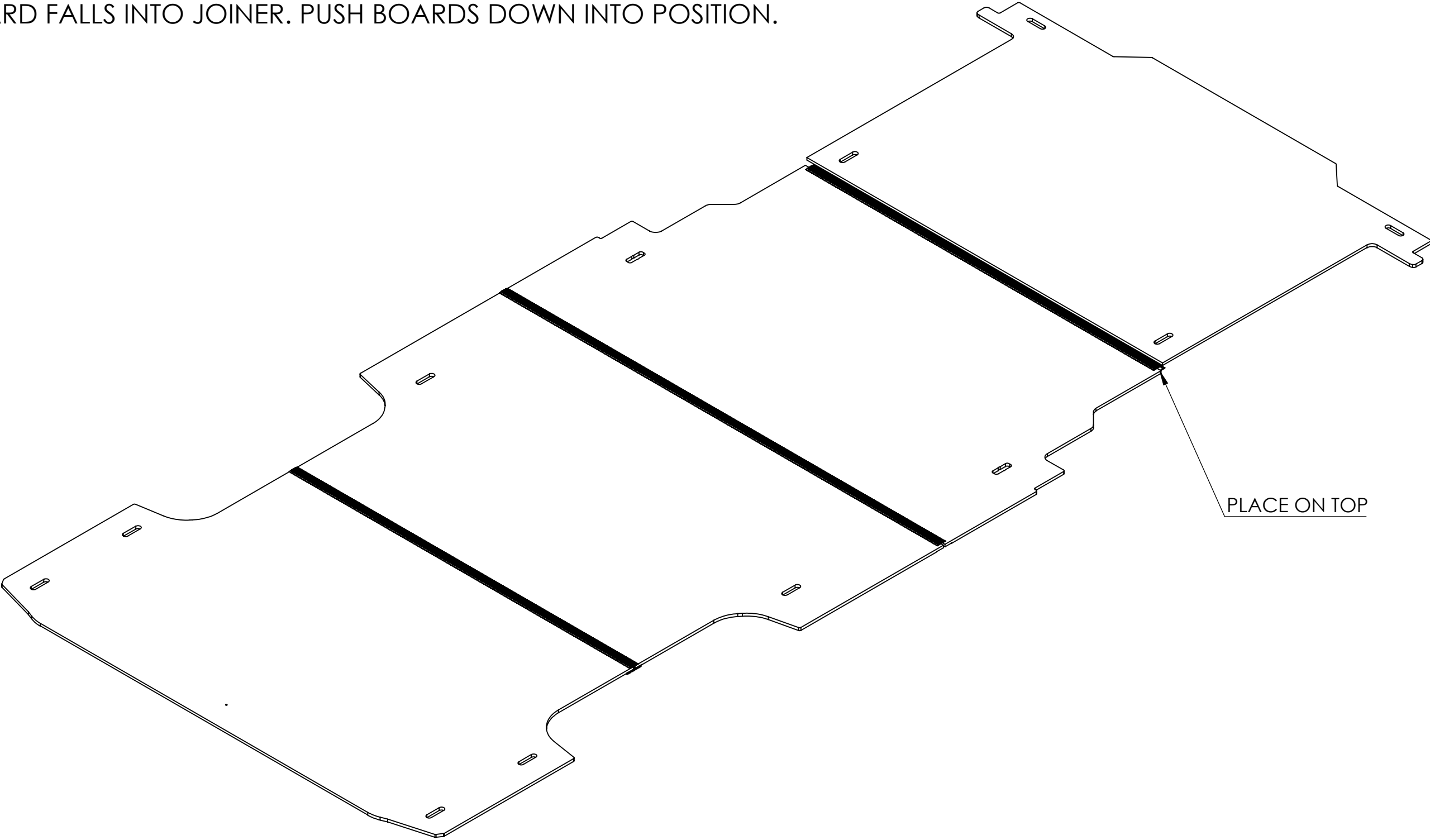
6-FIT 1398 JOINER TO MIDDLE FRONT BOARD ENSURING END OF JOINER IS FLUSH WITH DRIVERS SIDE OF BOARD.

7-PLACE MIDDLE FRONT BOARD INTO VEHICLE ENSURING CORRECT MATING WITH 1770 JOINER.



8-PLACE FRONT BOARD IN POSITION ENSURING TRAILING EDGE IS SITTING ON TOP OF JOINER.

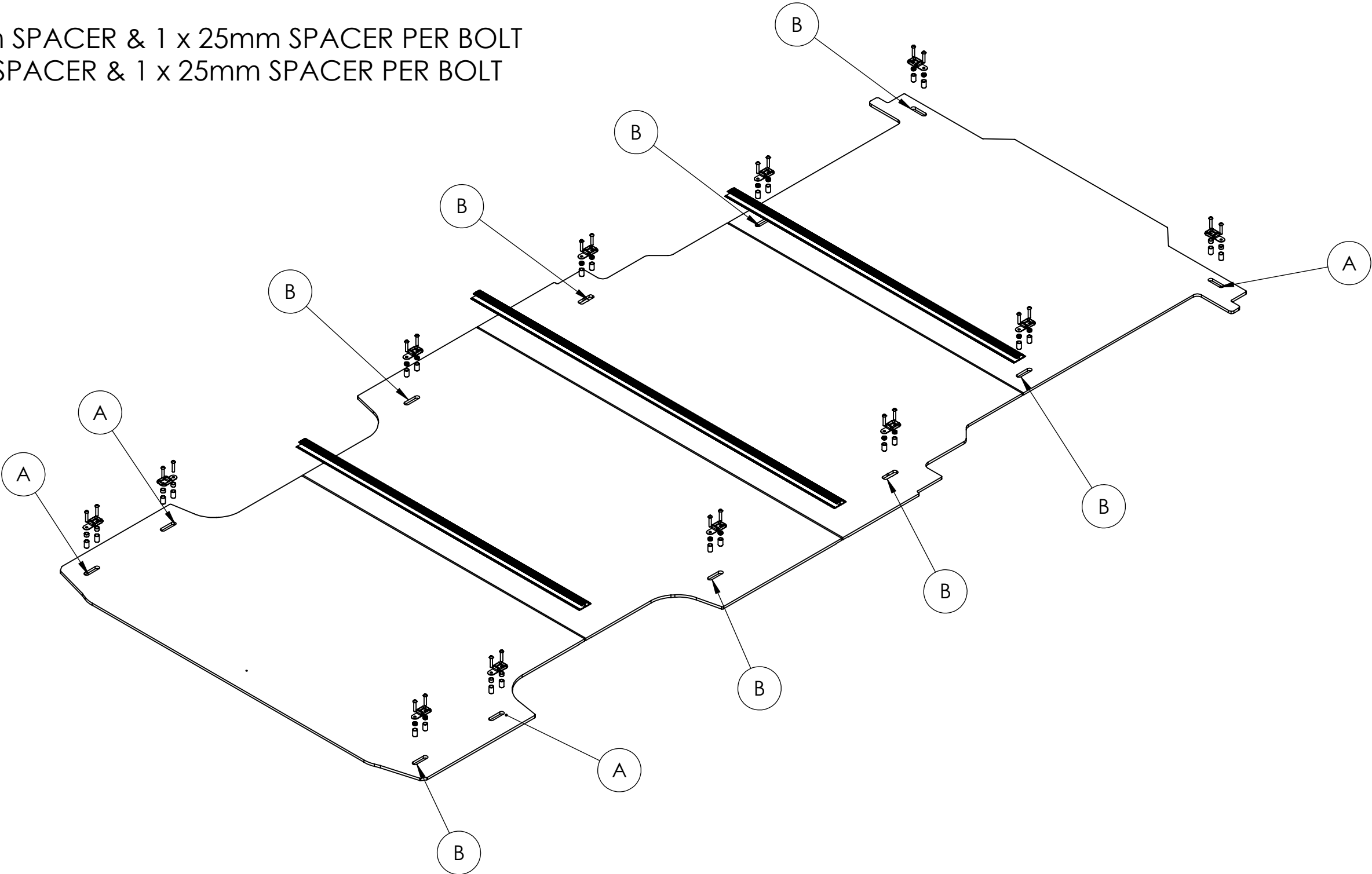
9-LIFT MIDDLE FRONT AND FRONT BOARD TOGETHER UNTIL FRONT BOARD FALLS INTO JOINER. PUSH BOARDS DOWN INTO POSITION.



10-ADJUST ALL BOARDS UNTIL EDGES LINE UP WITH EACH OTHER.

11-REFIT FACTORY TIE DOWN POINTS USING M8X60 DOME HEAD BOLTS
INCLUDE SPACERS IN POSITIONS SHOWN. DO NOT OVER TIGHTEN.

POSITION A - 1 x 10mm SPACER & 1 x 25mm SPACER PER BOLT
POSITION B - 1 x 6mm SPACER & 1 x 25mm SPACER PER BOLT



12-FIT END CAPS USING 14-14x1" SELF TAPPER SCREWS

13-SCREW REAR FLOOR DOWN USING 14gx1 & 3/4" Self-Tappers SCREW

