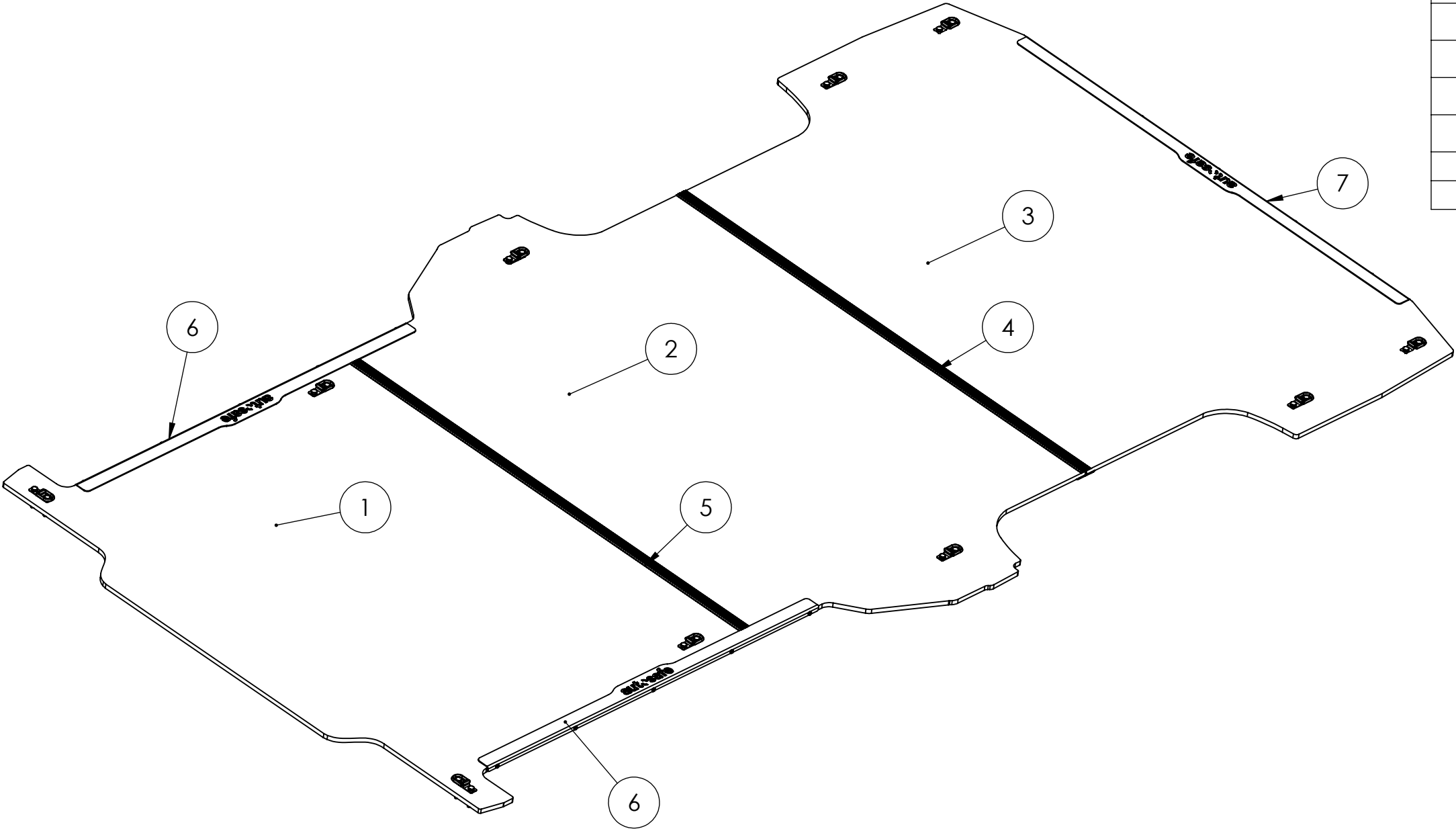
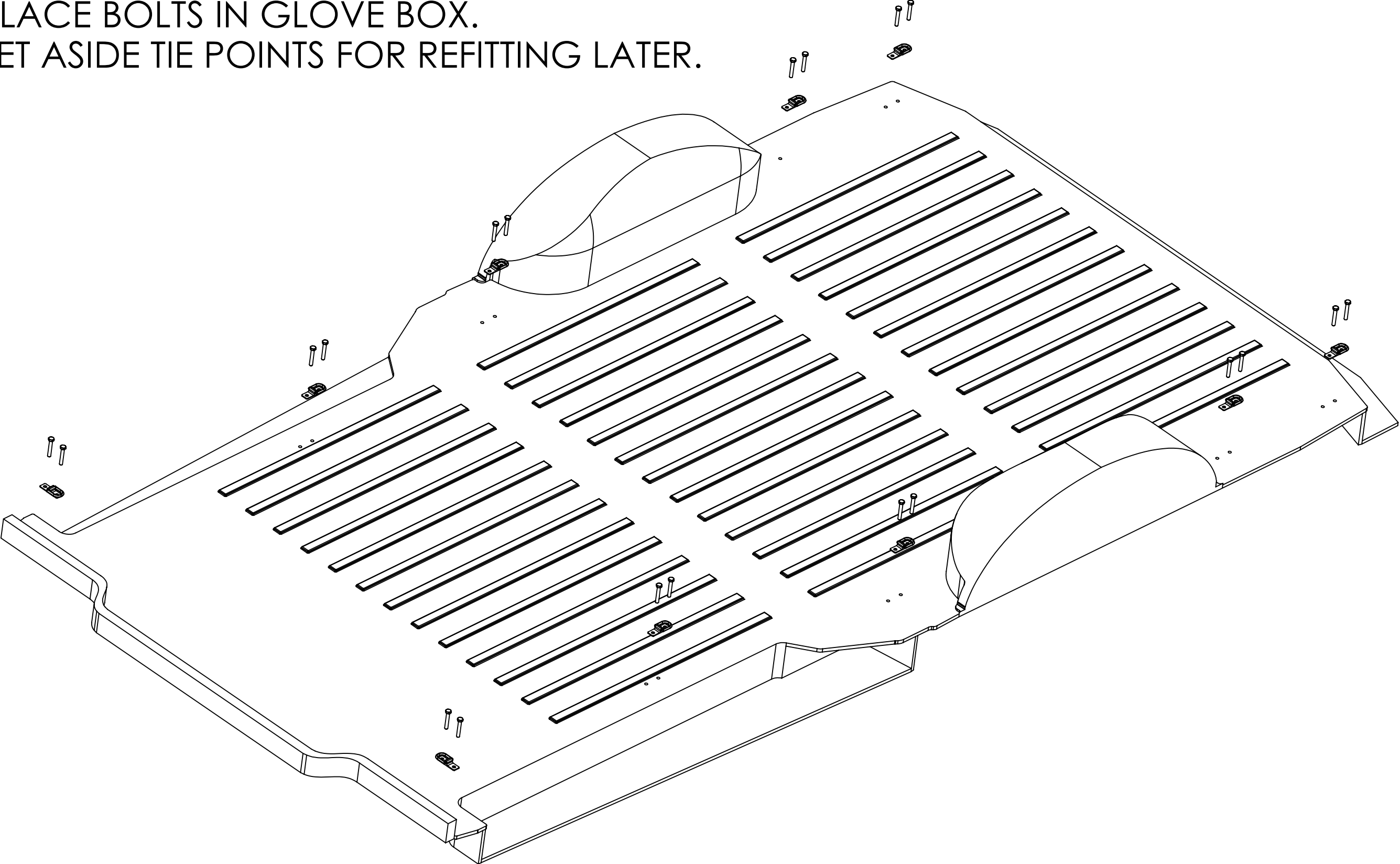


ITEM NO.	PART NUMBER	QTY.
1	PTKTFVWCM18DS4MOTION-001	1
2	PTKTFVWCM18DS4MOTION-002	1
3	PTKTFVWCM18DS4MOTION-003	1
4	ILF-FLR-EXT-1376	1
5	ILF-FLR-EXT-1324	1
6	PTKTFTC1100	2
7	PTKTFTC1300	1
8	16X10MM SPACER	20
10	16X25MM SPACER	20
11	M8X50 HEX HEAD BOLT	20
12	SCREW 10GX1/2	15

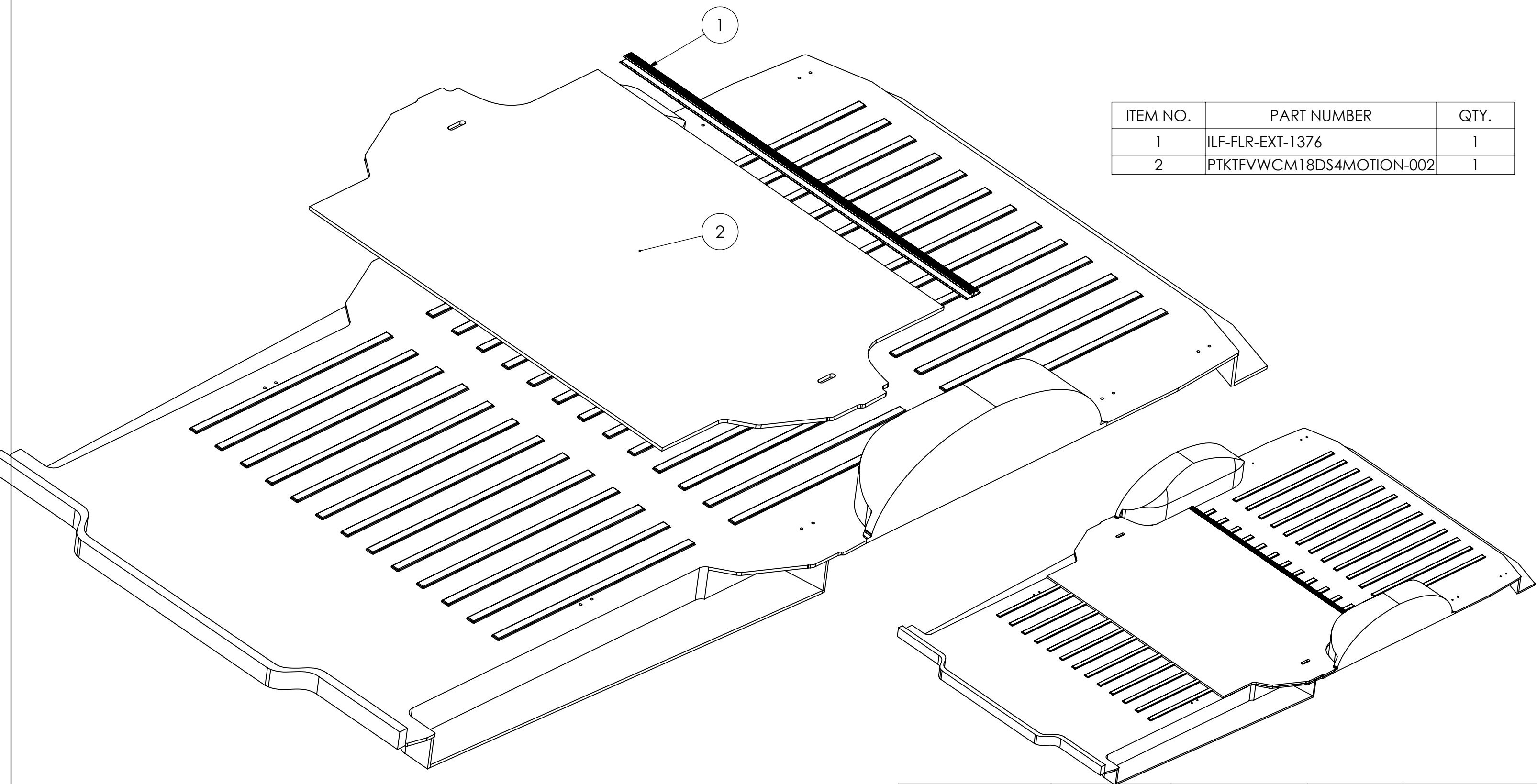


DRAWING APPROVAL	Snr.Management:	Operations:
Filename: PTKTFVWCM18DS4MOTION INSTRUCTIONS		
Vehicle	VW CRAFTER 18 MWB DS 4 MOTION	Job no:
Material	Mass (grms) WEIGHT:	Part no:

- 1-REMOVE TIE POINTS FROM CARGO AREA.
- 2-PLACE BOLTS IN GLOVE BOX.
- 3-SET ASIDE TIE POINTS FOR REFITTING LATER.



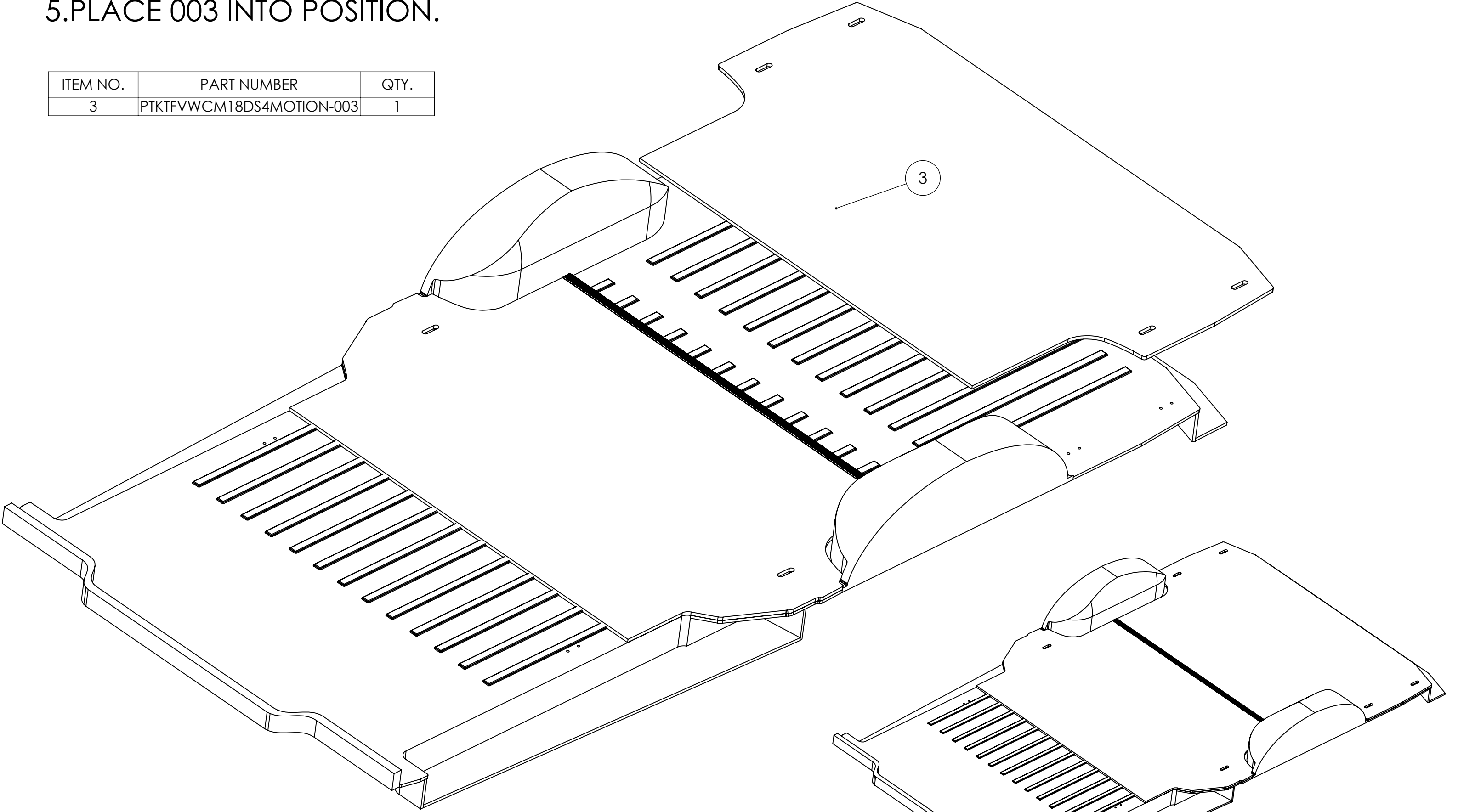
4.PLACE 002 INTO POSITION AND FIT 1376MM JOINER TO TRAILING EDGE OF PANEL.
ENSURE REBATE IN PANEL IS FACING DOWN.



ITEM NO.	PART NUMBER	QTY.
1	ILF-FLR-EXT-1376	1
2	PTKTFVWCM18DS4MOTION-002	1

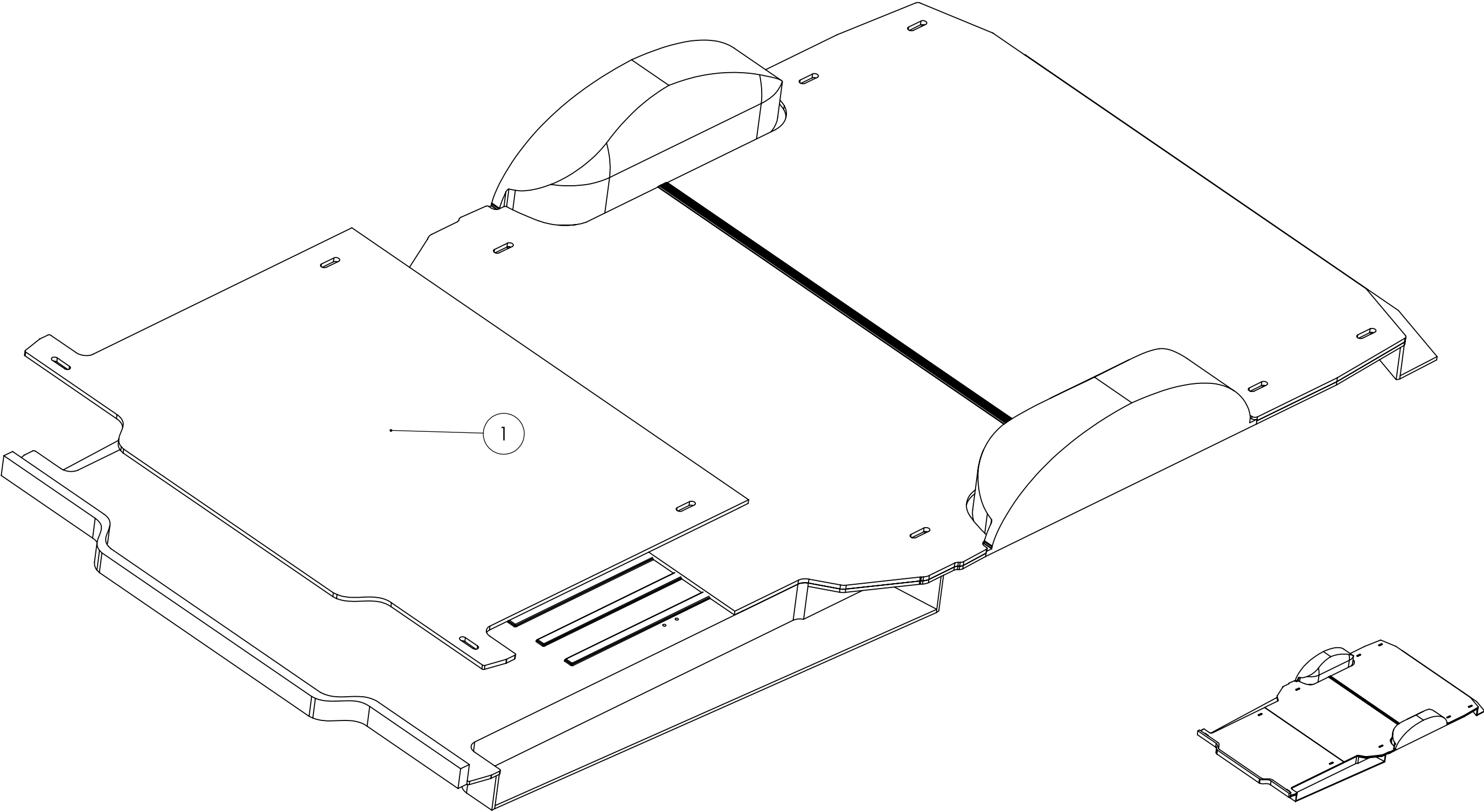
5.PLACE 003 INTO POSITION.

ITEM NO.	PART NUMBER	QTY.
3	PTKTFVWCM18DS4MOTION-003	1



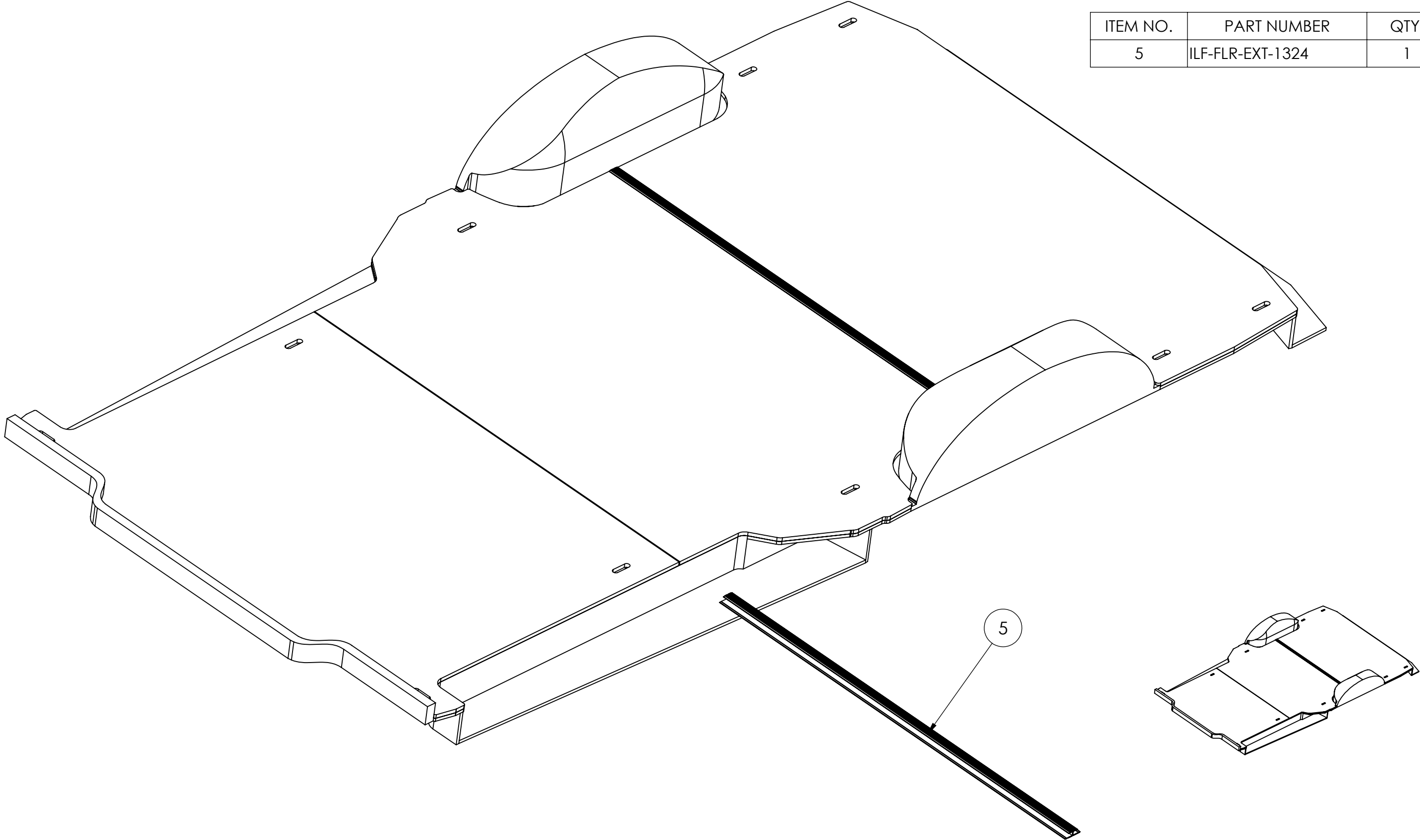
6.PLACE 001 INTO POSITION.

ITEM NO.	PART NUMBER	QTY.
1	PTKTFVWCM18DS4MOTION-001	1

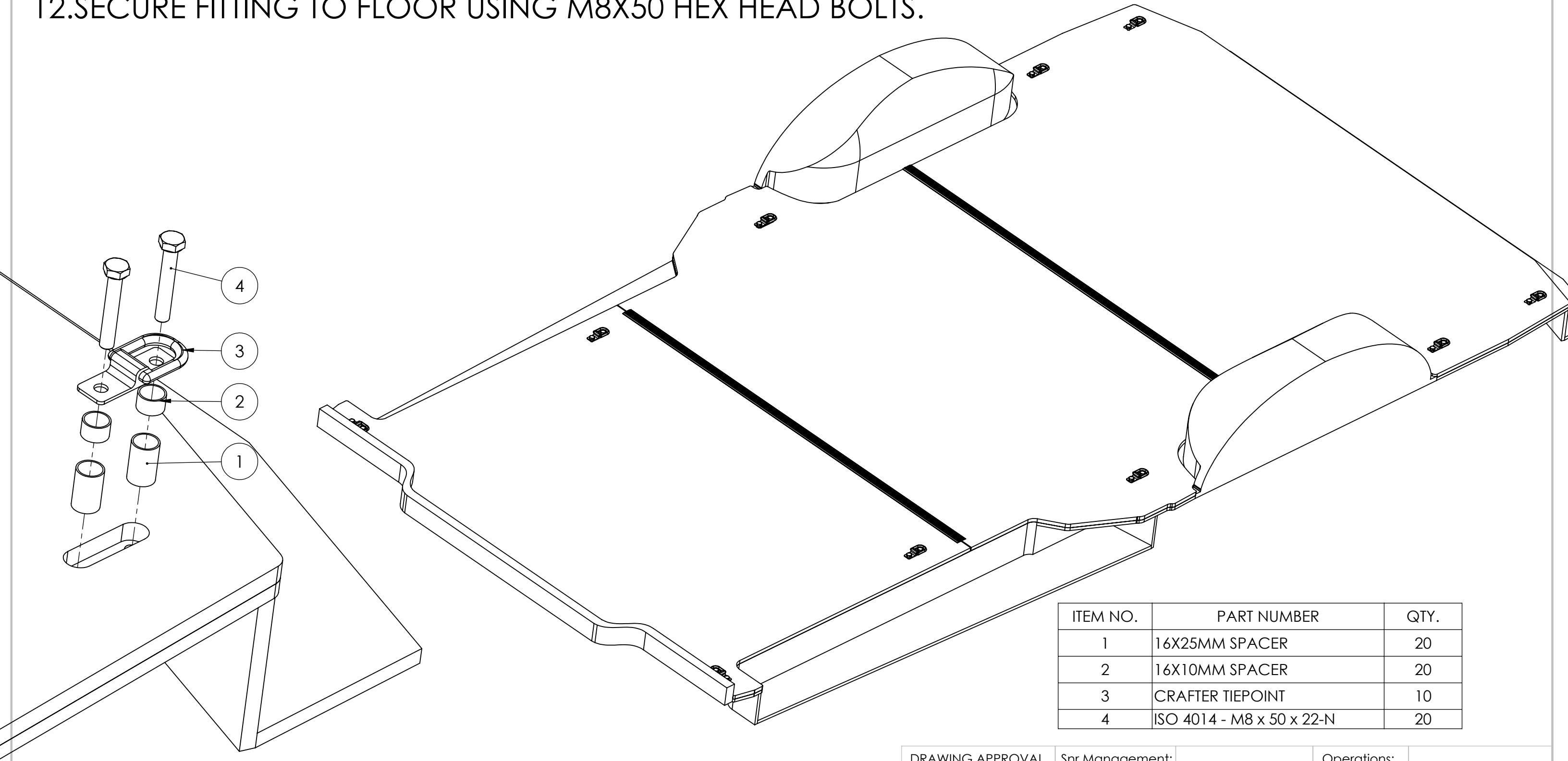


7.SLIDE 1324MM JOINER INTO POSITION.

ITEM NO.	PART NUMBER	QTY.
5	ILF-FLR-EXT-1324	1



- 8.ALIGN FLOOR PANELS TO EACH OTHER.
- 9.INSERT 2 SPACER 16X25MM INTO EACH SLOT.
- 10.PLACE 2 SPACER 16X10MM OVER EACH PREVIOUSLY FITTED SPACER.
- 11.PLACE FACTORY TIE POINTS OVER SLOTS.
- 12.SECURE FITTING TO FLOOR USING M8X50 HEX HEAD BOLTS.



ITEM NO.	PART NUMBER	QTY.
1	16X25MM SPACER	20
2	16X10MM SPACER	20
3	CRAFTER TIEPOINT	10
4	ISO 4014 - M8 x 50 x 22-N	20



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Drawn by: P.LUIS

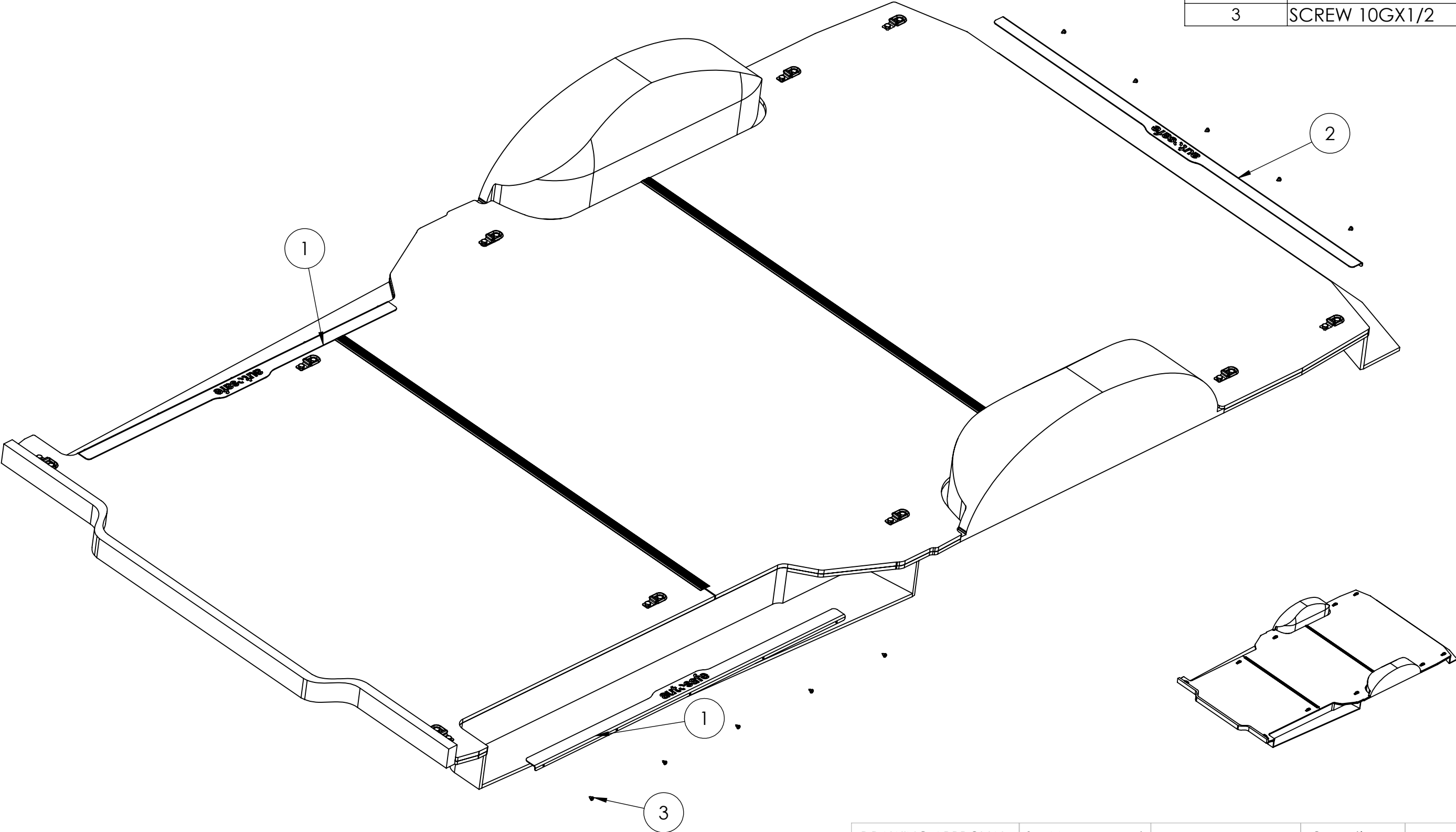
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Date 23/07/2021

DRAWING APPROVAL	Snr.Management:	Operations:
Filename: PTKTFVWCM18DS4MOTION INSTRUCTIONS		
Vehicle VW CRAFTER 18 MWB DS 4 MOTION		Job no:
Material	Mass (grms) WEIGHT:	Part no:

13.PLACE COVER PLATES INTO POSITION AND SECURE USING SCREWS.

ITEM NO.	PART NUMBER	QTY.
1	PTKTFTC1100	2
2	PTKTFTC1300	1
3	SCREW 10GX1/2	15



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Scale SCALE: 1:50
Date 23/07/2021

DRAWING APPROVAL	Snr.Management:	Operations:
Filename: PTKTFVWCM18DS4MOTION INSTRUCTIONS		
Vehicle VW CRAFTER 18 MWB DS 4 MOTION		Job no:
Material	Mass (grms) WEIGHT:	Part no: