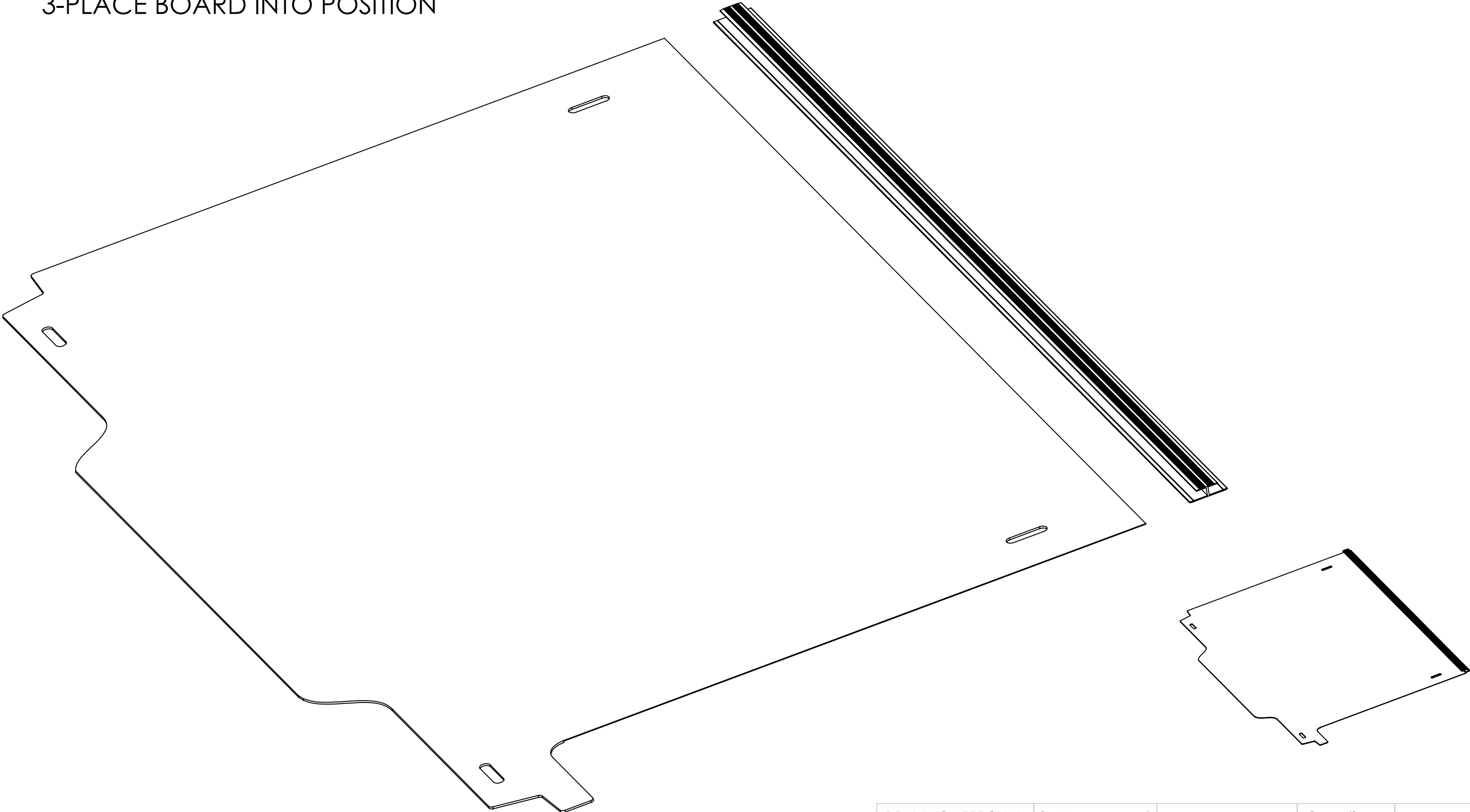


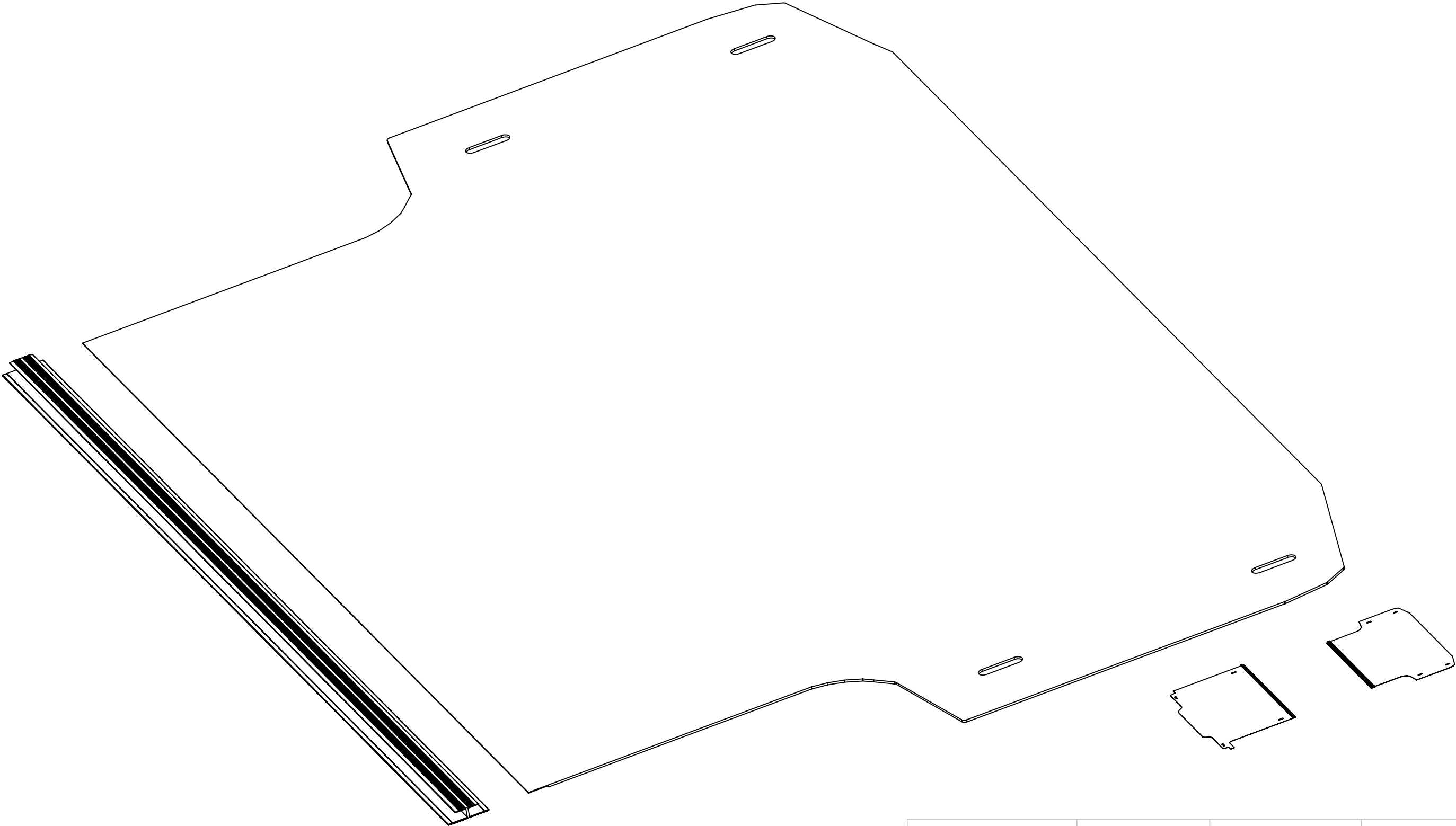
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PTKTFVWCM18-001		1
2	PTKTFVWCM18-002		1
3	PTKTFVWCM18-003		1
4	ILF-FLR-EXT-1370	1370 FLOOR JOINER ALLOY	1
5	ILF-FLR-EXT-1580	1580 FLOOR JOINER ALLOY	1
6	Step Cap 1000mm	Step Cap 1000mm	1
7	Step Cap 1200mm	Step Cap 1200mm	1
8	Washer ISO 7091 - 8	M8 WASHER LARGE	20
9	ISO 7380 - M8 x 40 - 40N	M8X60 DOME HEAD BOLT	20
10	PHT 4.8x10x8.4-slot-AB-N	SCREW 10 X 1 1/2	9

DRAWING APPROVAL	Snr.Management:	Operations:
Filename:	PTKTFVWCM18 FITTING INSTRUCTIONS	
Vehicle	VW CRAFTER MWB 2018	Job no:
Material	Color	Part no:

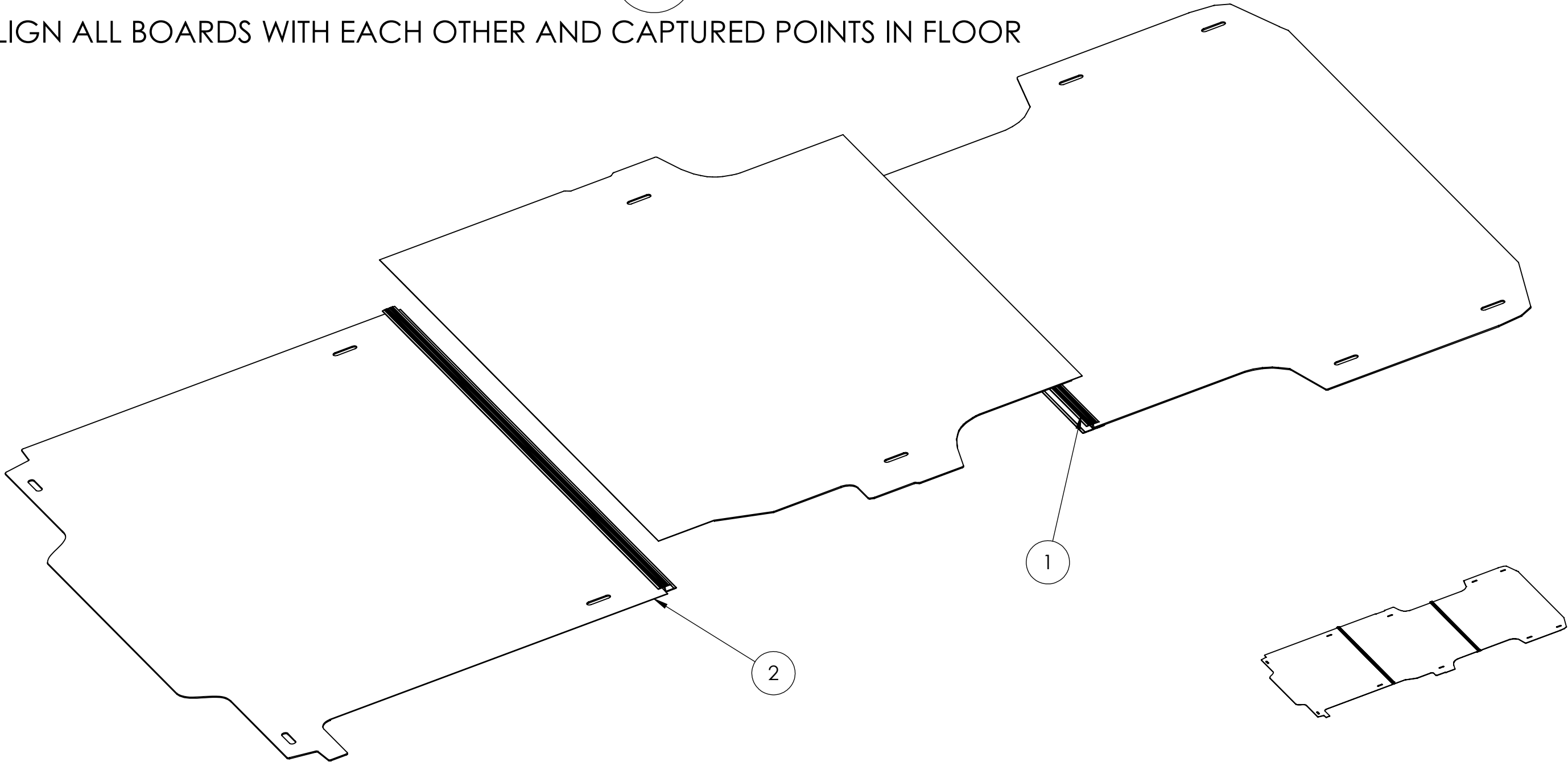
- 1-REMOVE ALL FACTORY TIE POINTS FROM CARGO AREA  
2-FIT 1580 JOINER TO FRONT FLOOR BOARD  
3-PLACE BOARD INTO POSITION



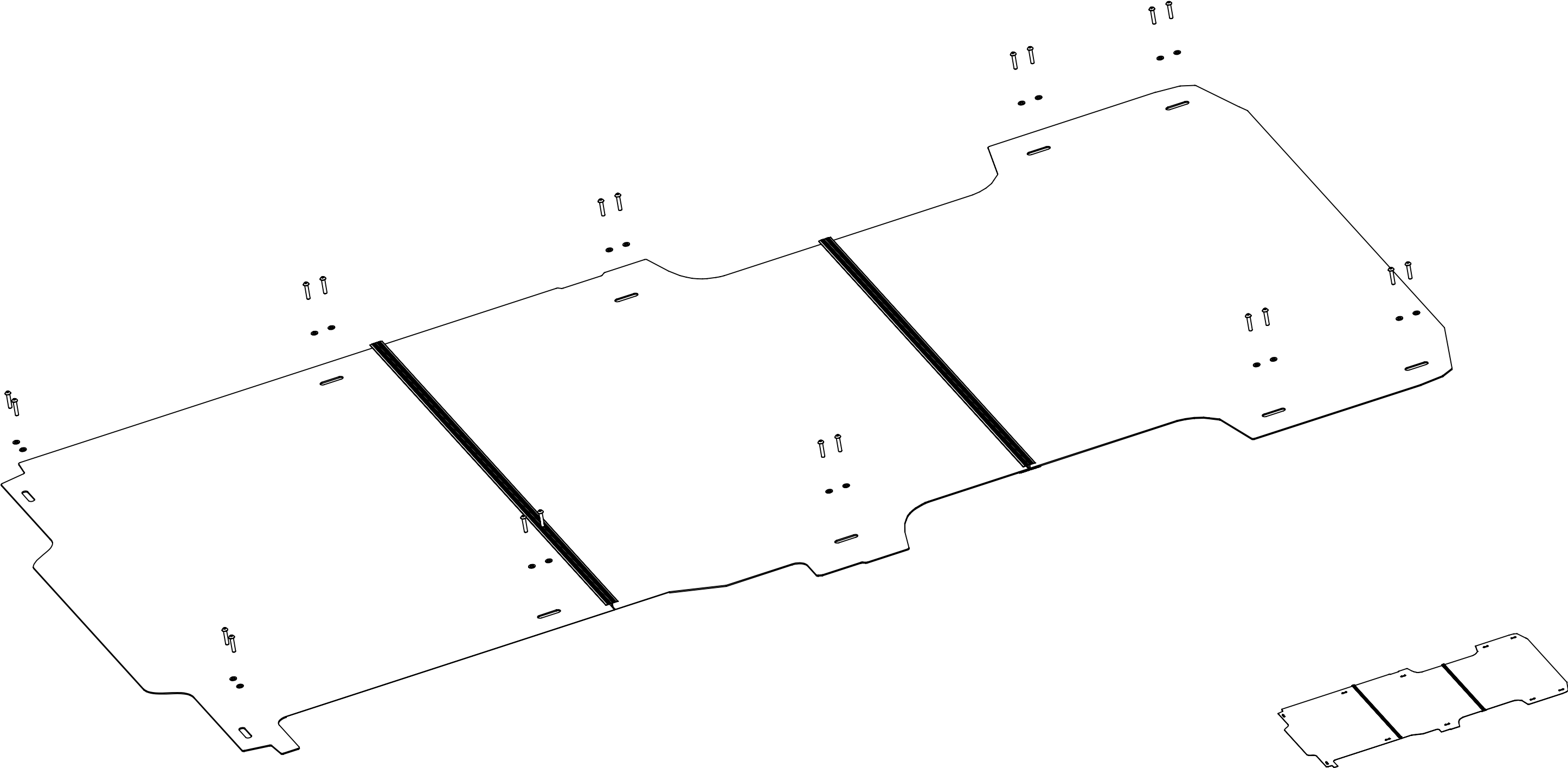
- 1-FIT 1370 JOINER TO REAR BOARD ENSURING BEVELLED EDGE ON BOARD IS FACING DOWN
- 2-ENSURE LARGER FLANGE OF JOINER IS TOWARDS BOTTOM OF BOARD
- 3-PLACE BOARD INTO POSITION



- 1-PLACE MIDDLE BOARD INTO POSTION ON TOP OF ALLOY JOINERS
- 2-SLIDE MIDDLE BOARD FORWARD AND BACK UNTIL BOARD FALLS INTO JOINER SLOT 1
- 3-LIFT FRONT BOARD UP AT 2 UNTIL MIDDLE BOARD FALLS INTO JOINER SLOT
- 4-PUSH FRONT AND MIDDLE BOARDS DOWN AT 2
- 5-ALIGN ALL BOARDS WITH EACH OTHER AND CAPTURED POINTS IN FLOOR



1-REFIT ALL ANCHORS TO FLOOR USING M8X60 DOME HEAD BOLTS AND M8 WASHERS



1-FIT ALLOY CAPS TO FLOOR USING WOOD SCREWS PROVIDED

